

**MODEL CFL-D-6**

**HIGH PERFORMANCE COMBINATION LOUVER/DAMPER 6"**

**STANDARD CONSTRUCTION:**

**FRAME:** .125" Extruded Aluminum 6.20" deep.

**ADJUSTABLE BLADE:** .125" Extruded Aluminum

**FIXED BLADE:** .081 Extruded Aluminum Positioned on a 37° angle on approximately 3.58" centers.

**LINKAGE:** Jamb Linkage

**BIRDSCREEN:**

.50" X .050 Flattened Aluminum in Removable Frame. Screen is mounted on inside (rear) as looking from exterior of building.

**FINISH:** Mill aluminum (std.)

**MINIMUM SIZE:** 12"w x 12"h

**MAXIMUM SIZE:**

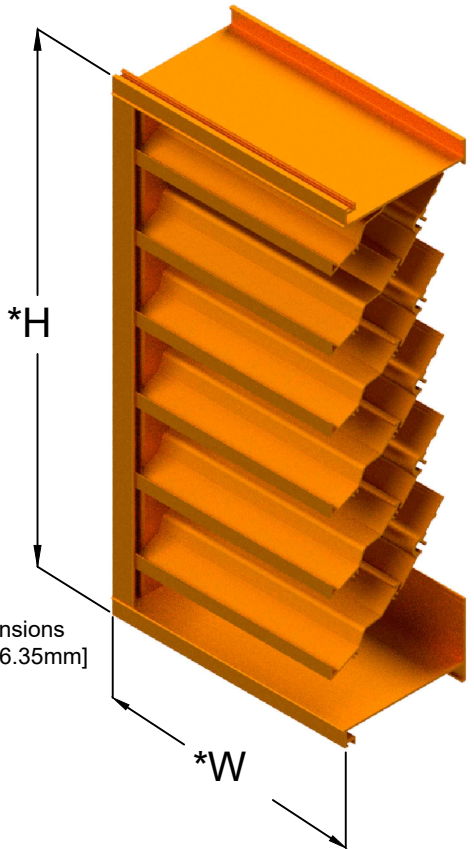
Factory assembled multi-section max: 84"w x 120"h or 120"w x 84"h  
60"w x 120"h single section  
Larger sizes are field assembled.

**OPTIONS:**

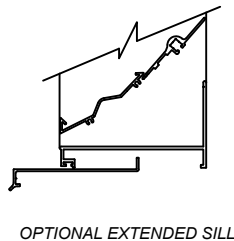
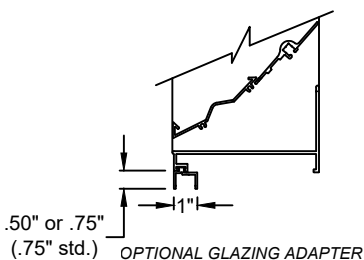
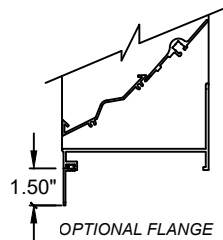
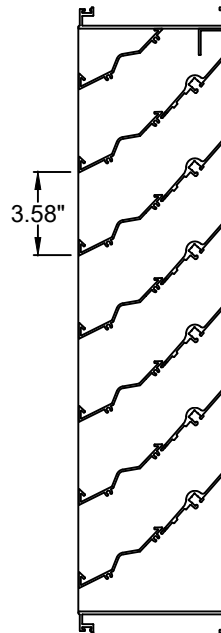
- Flanged Frame (1.5" std.)
- Custom Flange (1", 2", or 3")
- Glazing Adapter (.50" or .75")
- Extended Sill
- Hinged Sub Frame
- Filter Racks (no screen)
- .125" Construction
- Blank-off, Alum., non-insulated, no screen, non-removeable
- Blank-off, Alum., non-insulated, with bird screen or insect screen
- Blank-off, Alum., insulated double wall, with bird screen, removable
- Blank-off, Alum., insulated double wall, no screen, non-removeable
- Actuator: See Actuator Selection Chart
- Blade Seals
- Stainless Steel Compression Jamb Seals
- Insect Screen
- Security Bars

**AVAILABLE FINISHES:**

- Durable Polyester (AAMA 2604)
- 70% PVDF Fluoropolymer (AAMA 2605)
- Yellow Primer
- Clear Anodize
- Dark Bronze Anodize



\*Width and Height dimensions are approximately 1/4" [6.35mm] under listed size.



Due to continuing research, United Enertech reserves the right to change specifications without notice.



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**MODEL CFL-D-6 (High Performance Combination Louver/Damper 6")**

DRAWN BY: CLJ	DATE: April 2000	REV. DATE: July 2012	REV. NO. 7	APPROVED BY: BGT	DWG. NO.: <b>A-32</b>
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## SUGGESTED SPECIFICATION

Finish and install louvers as hereinafter specified where shown on plans or as described in schedules. Louvers shall be combination louver/dampers drainable type with drain gutters in each blade and downspouts in jambs and mullions. Stationary drainable blades shall be contained within a 6.20" frame. Louver components (heads, jambs, sills, blades, and mullions) shall be factory assembled by the louver manufacturer. Louver sizes too large for shipping shall be built up by the contractor from factory assembled louver sections to provide overall sizes required.

Louvers shall be United Enertech CFL-D-6 6063T5 aluminum construction as follows:

**FRAME:** 6.20" deep, .125" nominal wall thickness

**ADJUSTABLE BLADES:** .125" extruded aluminum

**FIXED BLADES:** .081" nominal wall thickness. Blades are positioned at 37° angle and spaced approximately 3.58" center to center.

**SCREEN:** 0.5" x .050" (19 x 1.3) expanded, flattened aluminum in removable frame.

**FINISH:** Select finish specification from United Enertech Finishes brochure.

Published louver performance data bearing the AMCA Certified Ratings seal for Air Performance & Water Penetration must be submitted for approval prior to fabrication and must demonstrate pressure drop and water penetration equal to or less than the United Enertech model specified.

## PERFORMANCE DATA

AMCA Standard 500 provides a reasonable basis for testing and rating louvers. Testing to AMCA 500 is performed under a certain set of laboratory conditions. This does not guarantee that other conditions will not occur in the actual environment where louvers must operate. The louver system should be designed with a reasonable safety factor for louver performance. To ensure protection from water carryover, design with a performance level somewhat below maximum desired pressure drop and .01 oz./sq. ft. of water penetration.

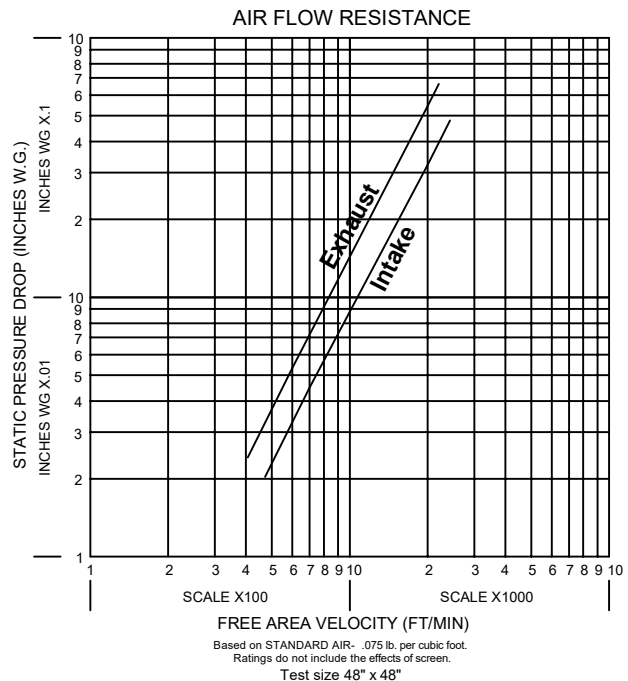


United Enertech Corporation certifies that the louver model shown hereon is licensed to bear the AMCA seal. The ratings shown are based on tests and procedures performed in accordance with the AMCA publication 511 and comply with the requirement of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to Air Performance and Water Penetration ratings.

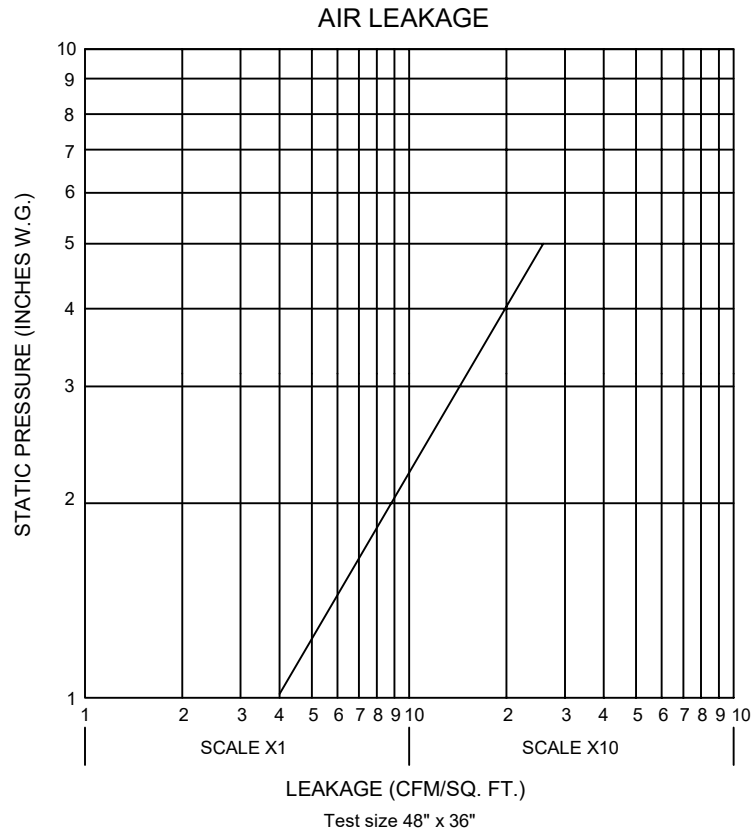
Beginning point of **WATER PENETRATION** for **MODEL CFL-D-6** lies above 1250 fpm free area velocity at .01 oz. of water (penetration)

TEST SIZE: 48" X 48" - 15 MINUTE TEST DURATION

FREE AREA CHART (SQUARE FEET)										
Louver Height Inches	Louver Width Inches									Louver Height Inches
	12	18	24	30	36	42	48	54	60	
12	0.19	0.31	0.43	0.55	0.67	0.78	0.90	1.02	1.14	12
18	0.42	0.69	0.95	1.22	1.48	1.75	2.01	2.28	2.54	18
24	0.70	1.13	1.57	2.01	2.45	2.88	3.32	3.76	4.20	24
30	0.90	1.46	2.02	2.59	3.15	3.71	4.28	4.84	5.40	30
36	1.11	1.81	2.51	3.20	3.90	4.60	5.30	6.00	6.70	36
42	1.39	2.26	3.13	4.00	4.88	5.75	6.62	7.49	8.36	42
48	1.59	2.58	3.58	4.58	5.57	6.57	7.57	8.56	9.56	48
54	1.79	2.91	4.03	5.15	6.28	7.40	8.52	9.64	10.77	54
60	2.08	3.39	4.69	6.00	7.30	8.61	9.92	11.22	12.53	60
66	2.28	3.71	5.14	6.57	8.00	9.43	10.86	12.30	13.73	66
72	2.44	3.97	5.50	7.03	8.56	10.09	11.62	13.15	14.68	72
78	2.77	4.51	6.25	7.99	9.73	11.47	13.21	14.95	16.69	78
84	2.97	4.83	6.69	8.56	10.42	12.28	14.15	16.01	17.87	84
90	3.18	5.17	7.17	9.17	11.16	13.16	15.16	17.15	19.15	90
96	3.46	5.64	7.81	9.99	12.16	14.34	16.51	18.69	20.86	96
102	3.66	5.95	8.25	10.55	12.85	15.14	17.44	19.74	22.04	102
108	3.87	6.30	8.73	11.16	13.58	16.01	18.44	20.87	23.30	108
114	4.16	6.77	9.39	12.00	14.61	17.23	19.84	22.45	25.07	114
120	4.35	7.08	9.81	12.54	15.28	18.01	20.74	23.47	26.20	120



# CFL-D-6 SUPPLEMENTAL PERFORMANCE DATA



**MODEL CFL-D-6 was tested for air leakage in an independent laboratory in accordance with AMCA 500-L**